

## Adjustable V-die added to line of rotational lower dies

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Fab Supply Inc., Addison, Ill., has added the adjustable RVP3 Rolla-V die to its patented line of rotational lower dies. The adjustable design of the RVP3 enables the tool to achieve bend angles from 1 degree to 180 degrees in material thicknesses ranging from 20 gauge through 0.500 in. and a maximum outside radius of 1.378 in.

The design of the die virtually eliminates die marking and allows parts with holes or slots near the bend line to be formed without distortion. The die is available in standard lengths of 1,000 mm, 500 mm, and 200 mm.